



Job Title: CNC Programmer Setter Operator - Grinding		Section Grinding
Reports To:	Production Team	
Primary Objectives:	Program, set and operate CNC Grinding machines.	
Main Duties: <ul style="list-style-type: none">• Adhere to the company's health and safety standards and work safely always.• Program, set and operate CNC Grinding machines.• Read and interpret customer drawings to determine the most effective grinding method.• Determine the appropriate inspection equipment and methods to ensure quality.• Obtain a first off for the batch of parts being machined and provide first off inspection for other employees.• Continually assess and discuss with colleagues to improve production and quality.• Maintain a clean and tidy workspace.• Work to BMS procedures. Specifically, AQP-14		
Authority: <ul style="list-style-type: none">• First off inspection• Works order content review (Work Instructions)• Production Process review.• In-process inspection• Creating, storing and maintaining CNC programs		
Profile: <ul style="list-style-type: none">• A proven engineering background with demonstrative experience as a programmer, setter operator grinding machines.• Used to working in a quality-controlled environment. (ISO9001:2015)• Good understanding of grinding processes, conditions and wheel specifications needed to meet the part specification.• Able to consistently meet production set and run times.• Good communication skills, in English, are essential.• A 'can do', 'will do' attitude.		